

# ULTRIMAX ACID CATALYSED TOPCOAT ACX019

## TECHNICAL DATA

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### FEATURES:

- Fast drying two pack system
- Excellent Vertical hold
- Good flow & film clarity
- Easily re-coatable
- Suitable for fast production schedules

### USES:

Interior joinery & furniture.

### TOPCOAT:

- Matt 10%
- Gloss 90%
- Dead Matt 5%
- Semi Matt 20%
- Satin 30%

### BASECOAT:

ACX073 - Acid Catalysed White Primer

### CATALYST:

ACX017 Ultrimax Acid Catalyst

### THINNER FOR SYSTEM:

Ultrimax Acid Catalysed Thinner - ACX037

### CLEANER FOR EQUIPMENT:

Ultrimax Standard Thinners T100

### APPLICATION EQUIPMENT:

Conventional airless / airmix or HVLP spray equipment

### MIX RATIO:

ACX019 - 10:1

ACX073 - 10:1

### APPLICATION:

Stir & mix the products well prior to use. Once mixed with Catalyst the viscosity may be adjusted with Thinners by up to 10% volume.

Apply a light coat of MDF Primer, allow to dry, de-nib & apply another Primer coat as necessary.

Apply first coat - 90-100 gr/m<sup>2</sup> of ACX019 Acid Cat Topcoat.

Flash off & Touch dry approx. 20 mins, Sandable following a further 60 mins.

Apply second coat - 90-100 gr/m<sup>2</sup> of ACX019 Acid Cat Topcoat.

Allow to cure overnight.

The information in this data sheet is correct, to the best of our knowledge, based on laboratory tests and practical experience. However, as the product is used under conditions which are beyond our control, we cannot guarantee anything but the quality of the product itself. We recommend that users carry out tests to satisfy themselves with the suitability of the product for its intended use. These details are subject to revision from time to time, without notice.

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## FURTHER INFORMATION:

ACX019 Acid Cat Topcoat has been formulated to give excellent vertical hold to ensure all surfaces can be coated easily

- Please ensure that the total system film thickness (DFT) does not exceed 150 microns
- Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours.

## CLEANING AND MAINTENANCE:

Clean regularly with a soft dry cloth. When needed wipe with a moist cloth. Neutral cleaning detergents or household cleaners with low amounts of alcohol or waxes can also be used.

To meet the guidance of the drying times stated below the operation Temperatures of both the environment and product will need to be within 18°C - 20°C.

Lower or higher Temperatures of either the environment or product will have an impact on the stated drying times. Please speak with the Technical Team on how to manage any adverse changes.

Storage Temperatures should be maintained above 5°C.

Coverage	Touch Dry	Recoat Time	Max Resistance	Pot Life	Mix Ratio	Shelf Life	Pack size
8-10 Sq.m/lit	20 Mins	80 Mins	7 Days	36 Hours	10:1	12 Months	1, 2.5, 5, 20 & 25L

## HARDNESS



## ENVIRONMENTALLY FRIENDLY

